



## AN EMBEDDED SYSTEM

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An **embedded system** is a [computer system](#) designed for specific control functions within a larger system, often with [real-time computing](#) constraints. It is *embedded* as part of a complete device often including hardware and mechanical parts. By contrast, a general-purpose computer, such as a [personal computer](#) (PC), is designed to be flexible and to meet a wide range of end-user needs. Embedded systems control many devices in common use today. Embedded systems contain processing cores that are typically either [microcontrollers](#) or [digital signal processors](#) (DSP). The key characteristic, however, is being dedicated to handle a particular task. Since the embedded system is dedicated to specific tasks, design engineers can optimize it to reduce the size and cost of the product and increase the reliability and performance. Some embedded systems are mass-produced, benefiting from [economies of scale](#). Physically, embedded systems range from portable devices such as [digital watches](#) and [MP3 players](#), to large stationary installations like [traffic lights](#), [factory controllers](#), or the systems controlling [nuclear power plants](#). Complexity varies from low, with a single [microcontroller](#) chip, to very high with multiple units, [peripherals](#) and networks mounted inside a large [chassis](#) or enclosure. Variety of embedded systems Embedded systems span all aspects of modern life and there are many examples of their use. Telecommunications systems employ numerous embedded systems from [telephone switches](#) for the network to [mobile phones](#) at the end-user. Computer networking uses dedicated [routers](#) and [network bridges](#) to route data. [Consumer electronics](#) include [personal digital assistants](#) (PDAs), [mp3 players](#), mobile phones, [videogame consoles](#), [digital cameras](#), [DVD players](#), [GPS](#) receivers, and [printers](#). Many household appliances, such as [microwave ovens](#), [washing machines](#) and [dishwashers](#), are including embedded systems to provide flexibility, efficiency and features. Advanced [HVAC](#) systems use networked [thermostats](#) to more accurately and efficiently control temperature that can change by time of day and [season](#). [Home](#)

[automation](#) uses wired- and wireless-networking that can be used to control lights, climate, security, audio/visual, surveillance, etc., all of which use embedded devices for sensing and controlling. Transportation systems from flight to automobiles increasingly use embedded systems. New airplanes contain advanced [avionics](#) such as [inertial guidance systems](#) and [GPS receivers](#) that also have considerable safety requirements. Various electric motors — [brushless DC motors](#), [induction motors](#) and [DC motors](#) — are using electric/electronic [motor controllers](#). [Automobiles](#), [electric vehicles](#), and [hybrid vehicles](#) are increasingly using embedded systems to maximize efficiency and reduce pollution. Other automotive safety systems include [anti-lock braking system](#) (ABS), [Electronic Stability Control](#) (ESC/ESP), [traction control](#) (TCS) and automatic [four-wheel drive](#). [Medical equipment](#) is continuing to advance with more embedded systems for [vital signs](#) monitoring, [electronic stethoscopes](#) for amplifying sounds, and various [medical imaging](#) (PET, [SPECT](#), [CT](#), [MRI](#)) for non-invasive internal inspections. Embedded systems are especially suited for use in transportation, fire safety, safety and security, medical applications and life critical systems as these systems can be isolated from hacking and thus be more reliable. For fire safety, the systems can be designed to have greater ability to handle higher temperatures and continue to operate. In dealing with security, the embedded systems can be self-sufficient and be able to deal with cut electrical and communication systems. In addition to commonly described embedded systems based on small computers, a new class of miniature wireless devices called [motes](#) are quickly gaining popularity as the field of wireless sensor networking rises. Wireless sensor networking, [WSN](#), makes use of miniaturization made possible by advanced IC design to couple full wireless subsystems to sophisticated sensors, enabling people and companies to measure a myriad of things in the physical world and act on this information through IT monitoring and control systems. These motes are completely self contained, and will typically run off a battery source for many years before the batteries need to be changed or charged.

**History:** One of the first recognizably modern embedded systems was the [Apollo Guidance Computer](#), developed by [Charles Stark Draper](#) at the MIT Instrumentation Laboratory. At the project's inception, the Apollo guidance computer was considered the riskiest item in the Apollo project as it employed the then newly developed monolithic integrated circuits to reduce the size and weight. An early mass-produced embedded system was the [Autonetics D-17 guidance](#)

[computer](#) for the [Minuteman missile](#), released in 1961. It was built from [transistor logic](#) and had a [hard disk](#) for main memory. When the Minuteman II went into production in 1966, the D-17 was replaced with a new computer that was the first high-volume use of integrated circuits. This program alone reduced prices on quad [nand gate ICs](#) from \$1000/each to \$3/each<sup>[citation needed]</sup>, permitting their use in commercial products. Since these early applications in the 1960s, embedded systems have come down in price and there has been a dramatic rise in processing power and functionality. The first [microprocessor](#) for example, the [Intel 4004](#), was designed for [calculators](#) and other small systems but still required many external memory and support chips. In 1978 National Engineering Manufacturers Association released a "standard" for programmable microcontrollers, including almost any computer-based controllers, such as single board computers, numerical, and event-based controllers. As the cost of microprocessors and microcontrollers fell it became feasible to replace expensive knob-based [analog](#) components such as [potentiometers](#) and [variable capacitors](#) with up/down buttons or knobs read out by a microprocessor even in some consumer products. By the mid-1980s, most of the common previously external system components had been integrated into the same chip as the processor and this modern form of the [microcontroller](#) allowed an even more widespread use, which by the end of the decade were the norm rather than the exception for almost all electronics devices.

The integration of microcontrollers has further increased the applications for which embedded systems are used into areas where traditionally a computer would not have been considered. A general purpose and comparatively low-cost microcontroller may often be programmed to fulfill the same role as a large number of separate components. Although in this context an embedded system is usually more complex than a traditional solution, most of the complexity is contained within the microcontroller itself. Very few additional components may be needed and most of the design effort is in the software. The intangible nature of software makes it much easier to prototype and test new revisions compared with the design and construction of a new circuit not using an embedded processor.

## Characteristics



[Gumstix](#) Overo COM, a tiny, [OMAP](#)-based embedded [computer-on-module](#) with [Wifi](#) and [Bluetooth](#).

1. Embedded systems are designed to do some specific task, rather than be a general-purpose computer for multiple tasks. Some also have [real-time](#) performance constraints that must be met, for reasons such as safety and usability; others may have low or no performance requirements, allowing the system hardware to be simplified to reduce costs.
2. Embedded systems are not always standalone devices. Many embedded systems consist of small, computerized parts within a larger device that serves a more general purpose. For example, the [Gibson Robot Guitar](#) features an embedded system for tuning the strings, but the overall purpose of the Robot Guitar is, of course, to play music. Similarly, an embedded system in an [automobile](#) provides a specific function as a subsystem of the car itself.



e-con Systems eSOM270 & eSOM300 Computer on Modules

3. The program instructions written for embedded systems are referred to as [firmware](#), and are stored in read-only memory or [Flash memory](#) chips. They run with limited computer hardware resources: little memory, small or non-existent keyboard or screen.

## User interface



Embedded system [text user interface](#) using MicroVGA

Embedded systems range from no user interface at all — dedicated only to one task — to complex [graphical user interfaces](#) that resemble modern computer desktop operating systems. Simple embedded devices use [buttons](#), [LEDs](#), graphic or character [LCDs](#) (for example popular [HD44780 LCD](#)) with a simple [menu system](#). More sophisticated devices which use a graphical screen with [touch](#) sensing or screen-edge buttons provide flexibility while minimizing space used: the meaning of the buttons can change with the screen, and selection involves the natural behavior of pointing at what's desired. [Handheld systems](#) often have a screen with a "joystick button" for a pointing device. Some systems provide user interface remotely with the help of a serial (e.g. [RS-232](#), [USB](#), [I<sup>2</sup>C](#), etc.) or network (e.g. [Ethernet](#)) connection. This approach gives several advantages: extends the capabilities of embedded system, avoids the cost of a display, simplifies [BSP](#), allows us to build rich user interface on the PC. A good example of this is the combination of an [embedded web server](#) running on an embedded device (such as an [IP camera](#)) or a [network routers](#). The user interface is displayed in a [web browser](#) on a PC connected to the device, therefore needing no bespoke software to be installed.

### **Processors in embedded systems**

Secondly, embedded processors can be broken into two broad categories: ordinary microprocessors ( $\mu\text{P}$ ) and microcontrollers ( $\mu\text{C}$ ), which have many more peripherals on chip, reducing cost and size. Contrasting to the personal computer and server markets, a fairly large number of basic [CPU architectures](#) are used; there are [Von Neumann](#) as well as various degrees of [Harvard architectures](#), [RISC](#) as well as non-RISC and [VLIW](#); word lengths vary from 4-bit to 64-bits and beyond (mainly in [DSP](#) processors) although the most typical remain 8/16-bit. Most architectures come in a large number of different variants and shapes, many of which are also manufactured by several different companies. A long but still not exhaustive list of common architectures are: [65816](#), [65C02](#), [68HC08](#), [68HC11](#), [68k](#), [78K0R/78K0](#), [8051](#), [ARM](#), [AVR](#),

[AVR32](#), [Blackfin](#), [C167](#), [Coldfire](#), [COP8](#), [Cortus APS3](#), [eZ8](#), [eZ80](#), [FR-V](#), [H8](#), [HT48](#), [M16C](#), [M32C](#), [MIPS](#), [MSP430](#), [PIC](#), [PowerPC](#), [R8C](#), [RL78](#), [SHARC](#), [SPARC](#), [ST6](#), [SuperH](#), [TLCS-47](#), [TLCS-870](#), [TLCS-900](#), [TriCore](#), [V850](#), [x86](#), [XE8000](#), [Z80](#), [AsAP](#) etc.

**Ready made computer boards:** [PC/104](#) and PC/104+ are examples of standards for *ready made* computer boards intended for small, low-volume embedded and ruggedized systems, mostly x86-based. These are often physically small compared to a standard PC, although still quite large compared to most simple (8/16-bit) embedded systems. They often use [MSDOS](#), [Linux](#), [NetBSD](#), or an embedded [real-time operating system](#) such as [MicroC/OS-II](#), [QNX](#) or [VxWorks](#). Sometimes these boards use non-x86 processors.

In certain applications, where small size or power efficiency are not primary concerns, the components used may be compatible with those used in general purpose x86 personal computers. Boards such as the VIA [EPIA](#) range help to bridge the gap by being PC-compatible but highly integrated, physically smaller or have other attributes making them attractive to embedded engineers. The advantage of this approach is that low-cost commodity components may be used along with the same software development tools used for general software development. Systems built in this way are still regarded as embedded since they are integrated into larger devices and fulfill a single role. Examples of devices that may adopt this approach are [ATMs](#) and [arcade machines](#), which contain code specific to the application. However, most ready-made embedded systems boards are not PC-centered and do not use the ISA or PCI busses. When a [System-on-a-chip](#) processor is involved, there may be little benefit to having a standardized bus connecting discrete components, and the environment for both hardware and software tools may be very different. One common design style uses a small system module, perhaps the size of a business card, holding high density [BGA](#) chips such as an [ARM](#)-based [System-on-a-chip](#) processor and peripherals, external [flash memory](#) for storage, and [DRAM](#) for runtime memory. The module vendor will usually provide boot software and make sure there is a selection of operating systems, usually including [Linux](#) and some real time choices. These modules can be manufactured in high volume, by organizations familiar with their specialized testing issues, and combined with much lower volume custom mainboards with application-specific external peripherals. [Gumstix](#) product lines are a Linux-centric example of this model.